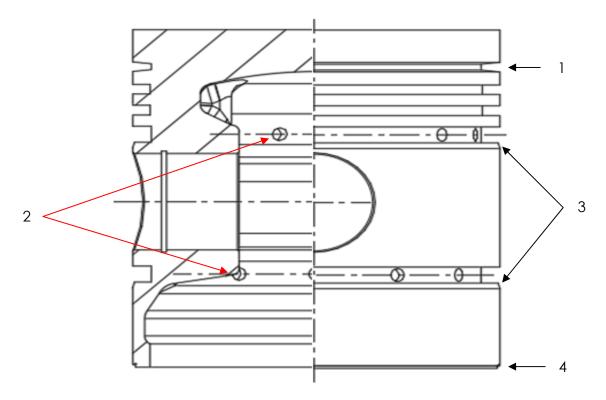
## **TECHNICAL BULLETIN- KUBOTA 95 PISTON SET**

USHA is pleased to introduce **KUBOTA 95** piston set in our tractor/ tiller product range.

## PISTON:

Unique features of **KUBOTA 95** piston are as follows:



S.No.	SPECIAL FEATURES	BENEFITS TO CUSTOMERS
1)	HALF KEYSTONE TOP RING GROOVE	<ul> <li>Helps in preventing carbon</li> </ul>
		deposition & ring sticking in
		the groove.
2)	OIL HOLES IN 4 <sup>th</sup> & 5 <sup>th</sup> RING GROOVE	• Faster drainage of excess oil.
		<ul> <li>Lesser oil consumption.</li> </ul>
3)	CHAMFER AT BOTTOM FLANK OF BOTH 4 <sup>th</sup>	<ul> <li>Low oil consumption.</li> </ul>
	& 5 <sup>th</sup> OIL RING GROOVE	<ul> <li>Reduction in skirt wear.</li> </ul>
4)	SCRAPER NOTCH: An all round notch is	<ul> <li>Helps in scraping excess oil</li> </ul>
	provided at the bottom portion of the	from cylinder liner surface.
	piston.	

## **TECHNICAL DATA- KUBOTA 95 PISTON**

		USHA CODE→ S46
Nominal Bore Diameter	mm	95.00
Piston Diameter	STD Size mm	94.885
Recommended	mm	0.115
Piston-Liner Clearance		
Compression Height	mm	53.50
Total Height	mm	105.00
Piston Pin- Pin Bore Clearance	mm	+0.005 to +0.017
		(Clearance Fit)

## PISTON RINGS:

The piston is designed to match with existing USHA Kubota 95 "**TC**" ring set for better performance.