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INTRODUCTION CIRCULAR - HARVESTER EURO III - 'CPC'

USHA is pleased to launch Harvester Euro III 'CPC' ring set in its product range in aftermarket.



This ring set has following special features:

ITEM	CONFIGURATION	FEATURES	BENEFITS TO CUSTOMER		
Top Ring	Special Steel Keystone Composite Plating of Chrome {KSSCPC}	Special Steel Material (RIK-20A)	Top ring is manufactured using special steel alloy which has properties similar to steel.  This material has good elasticity and excellent resistance to twisting, breakage & wear etc.		
		Keystone Geometry	Special keystone geometry keeps squeezing of excess oil from the groove, thereby minimizing chances of carbon deposition, sludge formation, preventing ring sticking inside the groove.		
		Composite Plating of Chrome	CPC is a specialized process of first plating the ring OD with chrome, creating cracks & then filling up hard particles (Al <sub>2</sub> O <sub>3</sub> ) in these cracks. This process is repeated several times building one layer above another.  CPC rings have higher wear & scuff resistance under all working conditions.		
2 <sup>nd</sup> Ring	Reverse Torsion {RT}	Taper face	Ring has a Taper on OD to provide line conto with liner resulting in higher wall pressure, hence better sealing.		
		Inside bevel on lower face	Ring has a bevel cut on lower inside face due to which ring twists in anti-clockwise direction during suction stroke which locks the groove to minimize blow-by & restricts upward movement of oil towards combustion chamber.		

Oil Ring	Spring Loaded Cast Iron Chrome Plated Profile Ground HTCR (PGV)	Highly Conformable				
		Chrome Plated & Profile Ground Ring Lands	Ring lands are made uniform throughout the periphery for an effective sealing and efficient scrapping of oil due to sharper edges. Chrome plating provides excellent wear & scuff resistance.			

Technical data of Harvester Euro III 'CPC' ring set is as under:

TECHNICAL DATA- HARVESTER EURO III – 'CPC' RING SET (ø 102.00 mm)										
						USHA Code → <b>H26</b>				
Ring	Ring Configuration	Axial Thickness (mm)	Closed Gap		Surface	Cross Section				
			(mm)	(Thou)	Treatment	01033 00 0 HOTT				
Тор	KSSCPC	3.00	0.26-	10-15	Composite Plating of Chrome					
2 <sup>nd</sup>	RT	2.39	0.60- 0.80	24-32						
Oil	HTCR (PGV)	4.00	0.25- 0.55	10-22	Chrome Plated Iands					

USHA Harvester Euro III 'CPC' ring set is specially designed to reduce oil consumption & blow-by for an excellent performance.











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