

# **SHRIRAM PISTONS & RINGS**

MD: TS: 06/AUG'23

## INTRODUCTION CIRCULAR - MARUTI EECO - PA KIT

USHA is pleased to launch 'Maruti EECO' PA Kit in its Car product range in aftermarket.



Piston Set packaging

Technical details of Maruti EECO Piston and Ring set are as under:

### Piston:

Technical Data - Pis	ton USHA Code→ C15
Nominal Bore Diameter	71.00
Piston Diameter	70.98
Piston to Liner Clearance	0.02
Compression Height	29.05
Total Height	48.05
Gudgeon Pin OD X Length	19.00 X 53.20

All dimensions are in mm

## **Piston Rings:**

Technical Data - 'HPVENT' Rings						
Ring	Ring Configuration	Axial Thickness (mm)	Closed Gap		Surface	
			(mm)	(Thou)	Treatment	Cross Section
Тор	Inside Bevel Steel (HPIBGN)	1.20	0.15-0.30	06-12	Gas Nitriding	
Second	Taper Outside Step (TOS)	1.20	0.20-0.35	08-14	Parkerising	
Oil	RIKVENT	2.00	0.20-0.70 (Rails)	08-28	Chrome Plated Rails/ Parkerising	

## **Cylinder Liner:**

Cylinder liner is made from Cast Iron material using latest Centrifugal casting process having good castability, machinability and superior surface finish for better performance, minimum oil consumption, blow-by & friction etc.











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