



**HCV RANGE- CRANKSHAFT**

| Model  | No. of Cyl. | Units        |                |                |                |        | Material | SPR Part No. |
|--|-------------|--------------|----------------|----------------|----------------|--------|----------|--------------|
|  |             |              | A              | B              | C              |        |          |              |
| LEYLAND 400  | 6           | INCHES<br>MM | 3.500<br>88.90 | 2.400<br>60.95 | 2.378<br>60.00 | 38MnS6 | CS-5962  |              |
| LEYLAND HINO   | 6           | INCHES<br>MM | 2.874<br>73.00 | 2.441<br>62.00 | 2.323<br>59.00 | CK45   | CS-2028  |              |
| MERCEDES BENZ- TATA OM 352<br>(KNURLED)<br>INTEGRATED BALANCE WEIGHT                 | 6           | INCHES<br>MM | 3.465<br>88.00 | 2.362<br>60.00 | 2.520<br>64.00 | 38MnS6 | CS-1988  |              |
| TATA 1612/<br>1516/1510/1313/1312/697/911C<br>(KNURLED)<br>INTEGRATED BALANCE WEIGHT | 6           | INCHES<br>MM | 3.465<br>88.00 | 2.362<br>60.00 | 2.520<br>64.00 | 38MnS6 | CS-5963  |              |
| TATA CUMMINS 6 BT  | 6           | INCHES<br>MM | 3.268<br>83.00 | 2.717<br>69.00 | 2.362<br>60.00 | 38MnS6 | CS-2026  |              |

A- MAIN JOURNAL BEARING DIAMETER, B- CRANK PIN JOURNAL DIAMETER, C- THROW (2 THROW=STROKE LENGTH)