

SHRIRAM PISTONS & RINGS LTD.

MD: TS: 29/ NOV'24

INTRODUCTION CIRCULAR - BAJAJ MAXIMA CNG/LPG - PA KIT

USHA is pleased to launch **Bajaj Maxima CNG/LPG** PA kit in its aftermarket three wheeler product range.



Technical details of Bajaj Maxima CNG/LPG Piston and Ring set are as under:

Piston:

Technical Data - Pi	ton USHA Code→ \$68		
Nominal Bore Diameter	67.00		
Piston Diameter	66.964		
Piston to Liner Clearance	0.036		
Compression Height	23.68		
Total Height	42.68		
Gudgeon Pin Length X OD	49.00 X 17.00		

All dimensions are in mm

Piston Rings:

Technical Data - '3S3C VENT' Rings							
Ring	Ring Configuration	Axial Thickness (mm)	Closed (mm)	Gap (Thou)	Surface Treatment	Cross Section	
Тор	Steel Inside Bevel (HPCRIB)	1.00	0.10-0.25	04-10	Chrome Plating/ Parkerising/ Tough-RIK		
2 nd	Steel Taper (HPCRT)	1.00	0.30-0.50	12-20	Chrome Plating/ Parkerising		
Oil	RIKVENT	2.50	0.20-0.70 (Rails)	08-28	Chrome Plated Rails/ Parkerising		

Cylinder Block:

Cylinder block is manufactured using Aluminium alloy which is light weight and has better thermal conductivity resulting in improved engine efficiency.

USHA piston assemblies suitable for 'Bajaj Maxima CNG/LPG' are matched with superior quality air cooled blocks and supplied as PA kits for low oil consumption & improved performance in an attractive packaging.







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