

## SHRIRAM PISTONS & RINGS LTD.

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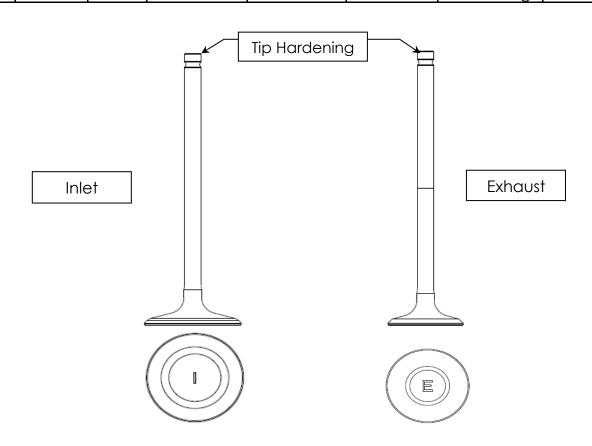
**INTRODUCTION CIRCULAR - SUZUKI GIXXER 150cc - ENGINE VALVES** 

USHA is pleased to launch 'SUZUKI GIXXER 150cc' engine valves in its aftermarket bi-wheeler product range.



The technical details of these engine valves are as under:

| Model                     | Valve   | USHA<br>Code | <b>D</b> X <b>d</b> X L (mm) | Material    | Surface<br>Treatment | Special<br>Process | Identification<br>marks @<br>Head |
|---------------------------|---------|--------------|------------------------------|-------------|----------------------|--------------------|-----------------------------------|
| SUZUKI<br>GIXXER<br>150cc | Inlet   | 6527         | 29.00 X<br>5.00 X 85.98      | Martensitic | Tufftriding          | Tip<br>Hardening   | I                                 |
|                           | Exhaust | 6528         | 23.00 X<br>5.00 X 85.35      | Martensitic | Tufftriding          | Tip<br>Hardening   | E                                 |



These valves have following features: -

| SI. No. | Particulars  | Benefits to Customer        |
|---------|--|-----------------------------|
| 1)      | Both inlet & exhaust valves are Tufftrided.  | Low wear, hence longer life |
| 2)      | Both inlet & exhaust valves are Tip Hardened   | Low tip wear                |
| 3)      | Both inlet & exhaust valves are made of 'Mono' one piece martensitic (magnetic)material. | High tip shear resistance   |

## Tuff

Tuff is the common name for Tufftriding process. In this process, the entire surface of the valve is given a special heat treatment which enhances its hardness and strength. This improves wear resistance of the valve even at higher engine temperatures.

## **Tip Hardening**

Tip of the valves are hardened using surface hardening process called Induction Hardening. The process involves heating tip of the valve to higher temperature & then quenching in a special oil/water to achieve desired hardness.

These features make USHA **SUZUKI GIXXER 150cc** valves unique, produced to give better performance & longer life.







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